

Date: Thursday, 3/2/2006 3:05:44 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEB ASSEMBLY
Job Number	: 26017		
Estimate Number	: 10194		
P.O. Number	: N/A	Part Number	: D2174041
This Issue	: 3/2/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2174-041 REV. D
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: D
	Type : PURCHASED PARTS	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 3/30/2006
Checked & Approved By	: <u>06.03.02</u>	Qty:	<u>25</u> 40 Um: Each
Comment	: Est: D 04.06.10 Reformat; Changed Step 2 KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D21741	Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Web

Qty	Part Number	Description	Batch
1	D2174-1	Web	<u>B22192 (5)</u> B21030A (1) ✓

2.0	D21751	Angle LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Angle LH

Qty	Part Number	Description	Batch
1	D2175-1	Angle	<u>B24317 (5)</u> B21030A (1) ✓

3.0	D21752	Angle RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Angle RH

Qty	Part Number	Description	Batch
1	D2175-2	Angle	<u>B24317 (5)</u> B21030A (1) ✓

4.0	MS20470AD46	Rivet, Universal Head
-----	-------------	-----------------------



Comment: Qty.: 23.0000 Each(s)/Unit Total : 920.0000 Each(s)
 Rivet, Universal Head

Qty	Part Number	Description	Batch
23	MS20470AD4-6	Rivet	<u>M17 566</u> ✓

5AD 06:04:01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DB Date: 10/04/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per Dwg D2174-041

2- Identify as D2174-041

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST220

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



U D004.11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

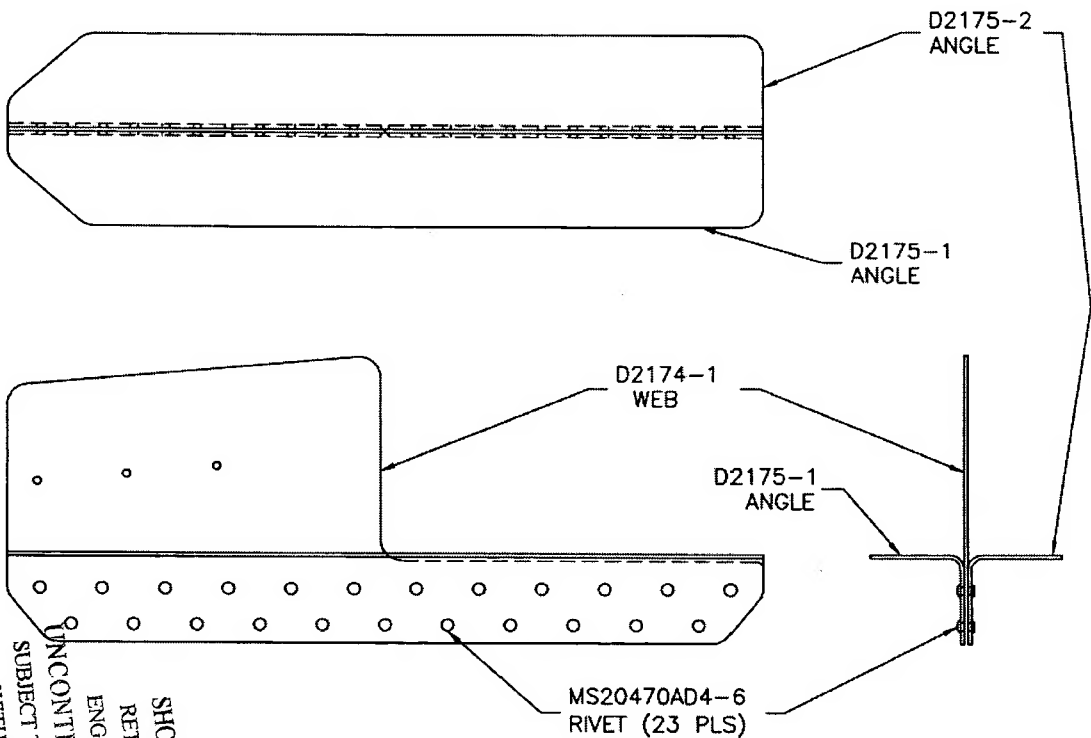
NOTE: Date & initial all entries



DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DESIGN	DRAWN BY	DRAWING NO.	REV. D
4	4	D2174-041	SHEET 1 OF 1
CHECKED	APPROVED	TITLE	SCALE
4	4	WEB ASSEMBLY	1:3
DATE			
04.06.03			
A	95.10.25	NEW ISSUE	
B	96.01.18	RE-DRAWN	
C	00.09.11	UPDATE FINISH SPEC.	
D	04.06.03	RE-DESIGN	

RELEASED
04.06.03



NOTES:

- 1) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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NO. 26017

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